

## Repair Movies

- mechanical -



*Xperia™ L1*

G3311, G3312, G3313



## CONTENTS

<b>1</b>	<b>Disassembly Movie .....</b>	<b>3</b>
1.1	Disassembly .....	3
1.2	Disassembly for specific part.....	Error! Bookmark not defined.
<b>2</b>	<b>Reassembly Movie .....</b>	<b>4</b>
2.1	Reassembly .....	4
2.2	Reassembly for specific part.....	Error! Bookmark not defined.
<b>3</b>	<b>Revision History .....</b>	<b>5</b>

***To view the embedded repair movies in this document, video play back application such as Media Player is required.***

***If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow.  
In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.***

## 1 Disassembly Movie

### 1.1 Disassembly

The disassembly is done in the following order:

1. Tray SIM
2. Back Cover Assy
3. Antenna Assy DIV/BT/WIFI/GPS
4. Speaker Box/Main Antenna
5. Side Panel Keys
6. Side Panel Cap
7. RF Cable
8. Sub PBA
9. Battery embedded
10. Main PBA
11. Front Camera
12. Main Camera
13. CU Label Tray
14. Ear Speaker Holder
15. Main FPC

Click the icon to play back the movie. →



## 2 Reassembly Movie

### 2.1 Reassembly

The reassembly is done in the following order:

1. Front Cover Assy (a) & Ear Speaker Holder (b)
2. Main FPC
3. Battery embedded
4. CU Label Tray
5. Main Camera
6. Front Camera
7. Main PBA
8. Sub PBA
9. Side Panel Keys
10. Side Panel Cap
11. RF Cable
12. Speaker Box/Main Antenna
13. Antenna Assy DIV/BT/WIFI/GPS
14. Back Cover Assy
15. Tray SIM

Click the icon to play back the movie. →



## 3 Revision History

Rev.	Date	Changes / Comments
1	2017-Apr-15	Initial Release
2	2017-Apr-18	Update with new Movie template